**CORRUGATED ALUMINUM ALLOY CULVERT PIPE:**

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| (9-21-21)(Rev. 1-16-24) | 305, 310 | SP3 R34 |

Revise the *Standard Specifications* as follows:

**Page 3-5, Article 305-2, MATERIALS,** add the following after line 16:

**Item Section**

Waterborne Paint 1080-9

Hot Bitumen 1081-3

**Page 3-5, Article 305-3, CONSTRUCTION METHODS,** add the following after line 26:

Coating must be applied to the aluminum when in contact with concrete. Immediately prior to coating, aluminum surfaces to be coated shall be cleaned by a method that will remove all dirt, oil, grease, chips, and other foreign substances. Aluminum to be coated shall be given one coat of suitable quality coating such as:

Approved waterborne paint (Section 1080-9)

Approved Hot Bitumen (Section 1081-3)

Other coating materials may be submitted to the Engineer for approval.

**Page 3-7, Article 310-6, MEASUREMENT AND PAYMENT,** **lines 10-11,** delete the fourth sentence and replace with the following:

Select bedding and backfill material and coating will be included in the cost of the installed pipe.